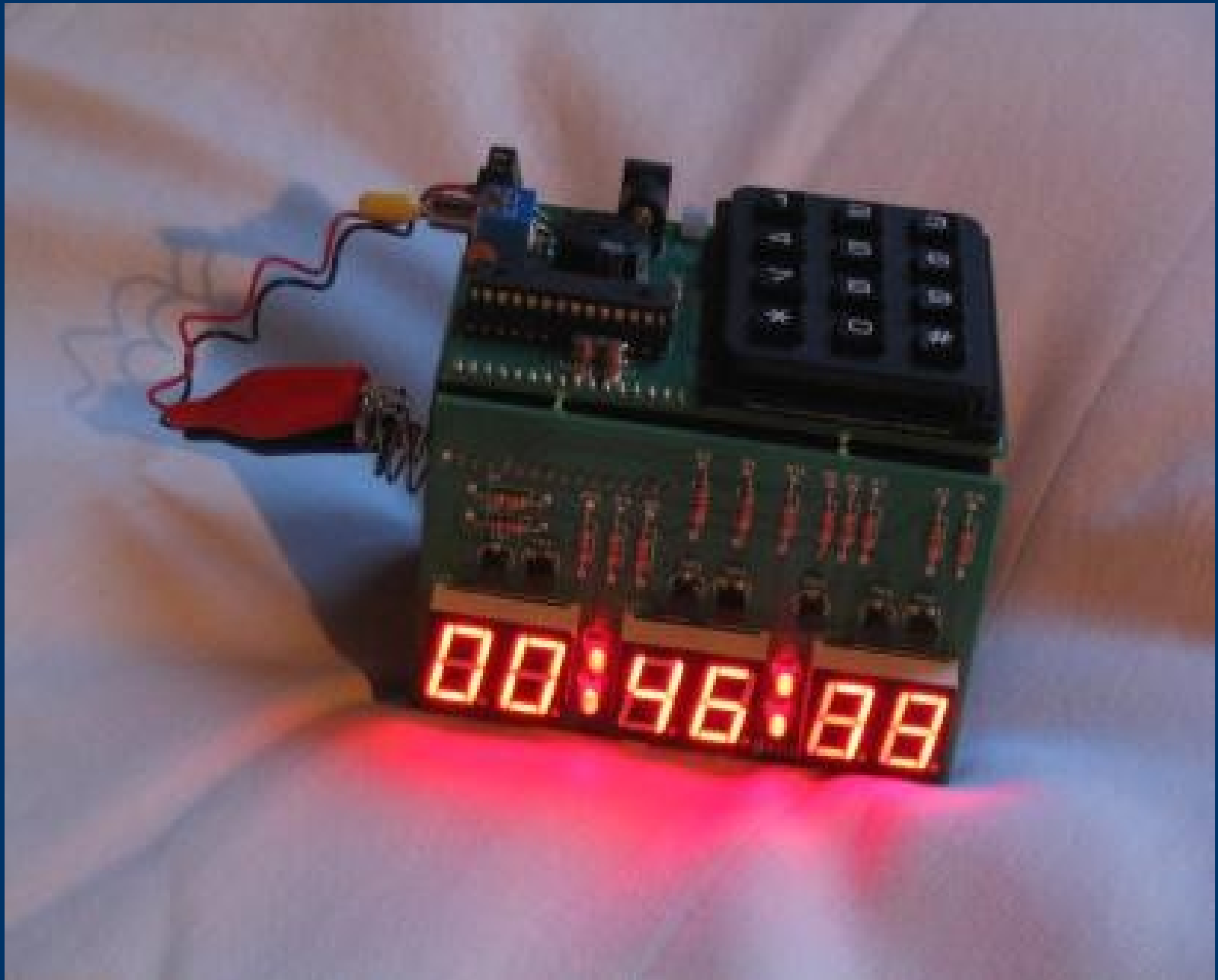


The Denkimono Clock Kit

A retrospective





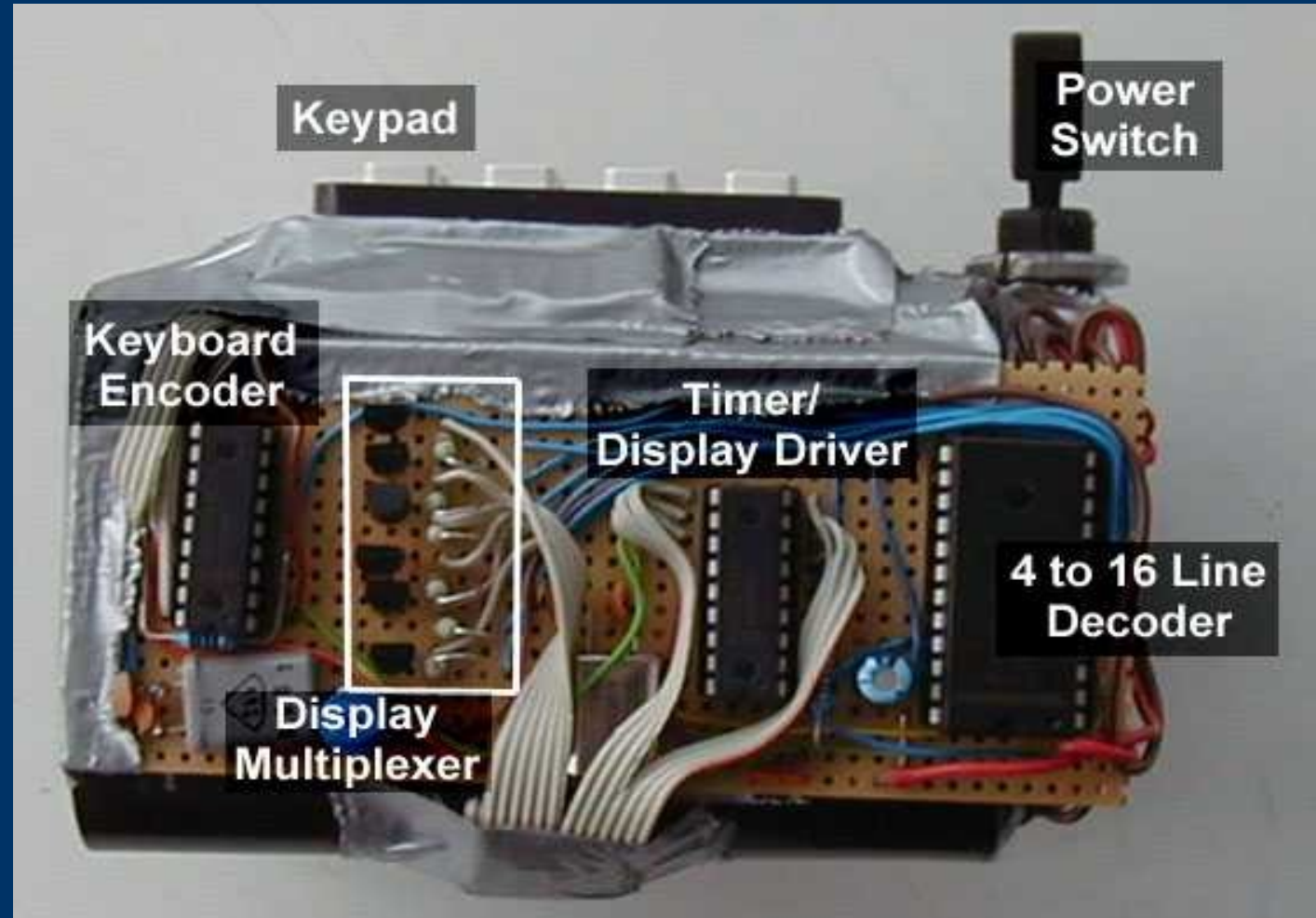
Inspiration



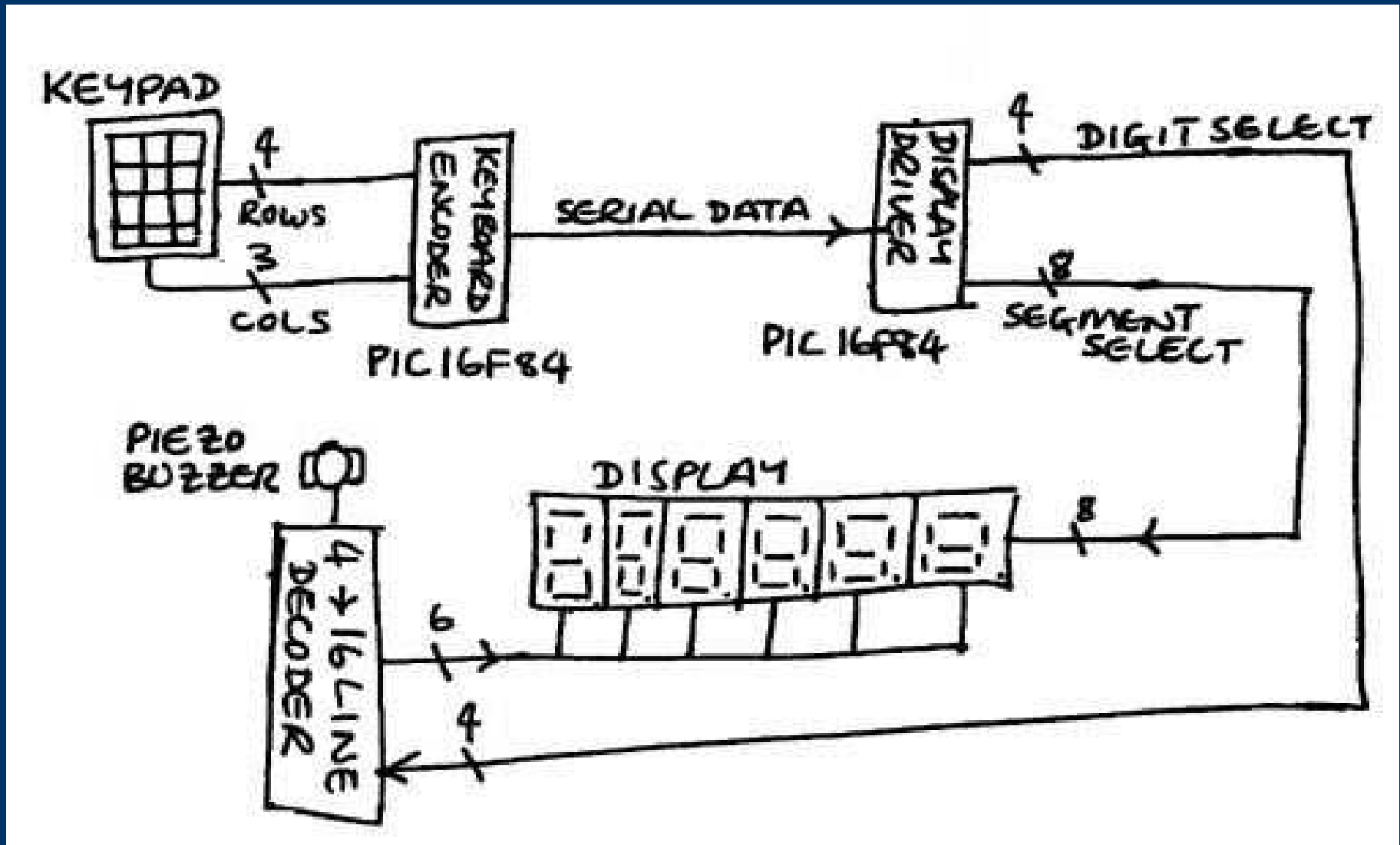
Octopussy (1983)



Proto-prototype



Comprehensively documented...



Design limitations

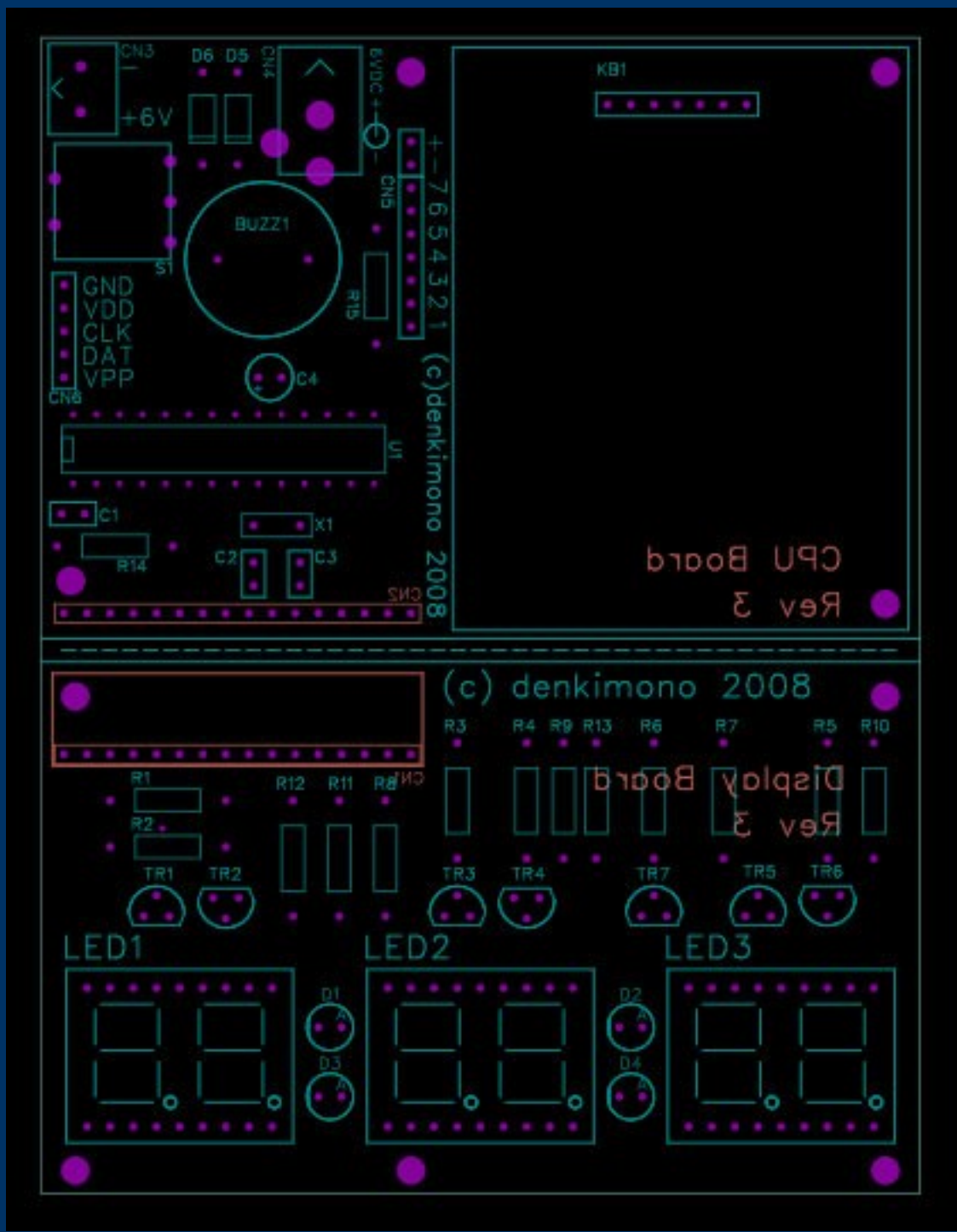
- Had to use through-hole components for home construction
 - limits choice of components that can be used, lots of exciting sensors/displays are only SMD
- Low component count for cost/simplicity
- Small board size for cost



Development

- Design circuit / production prototype
- Write firmware
- Schematic capture (TinyCAD on SourceForge)
- Design PCB (www.freepcb.com)





Rev 3
CPU Board

Rev 3
Display Board

(c)denkimono 2008

(c) denkimono 2008

Development

- Design circuit / prototype
- Write firmware
- Schematic capture (TinyCAD on SourceForge)
- Design PCB (www.freepcb.com)
- Prototype PCB (www.pcbtrain.co.uk)
- Source parts and create BoM
- Create assembly instructions
- Create operating instructions
- Create website + storefront

Fun phase!

Sales and marketing

- Inventory
 - Rapid and Farnell are expensive but reliable
 - Futurlec (Thailand) are cheap but flaky
 - Some components had no alternative supplier
- Stuff bags
 - Really tedious after the first 50
- Print postage
- Handle support
 - (90% of supports calls from 10% of the people)

Dull phase

- Initially closed sourced, sold as kits or ready built
 - Premium for ready built not enough to justify the effort
 - People who buy ready made expect Sony quality and support so end up dissatisfied
- Closed design meant support was difficult
 - Publishing circuit diagram helped people support themselves
 - Publishing code was hoped to stimulate people to develop their own applications (but it didn't happen)



Why not open source?

- Design might be stolen!
 - But no one did
 - It's a really simple circuit
 - There's no IP, easy to copy
 - If there was a global market then a factory in China would be making them for the world
 - Probably means this won't scale to 1000's
- Even with the designs and source there's still a barrier to entry
 - Need to source parts
 - One off PCB is expensive



Why open source?

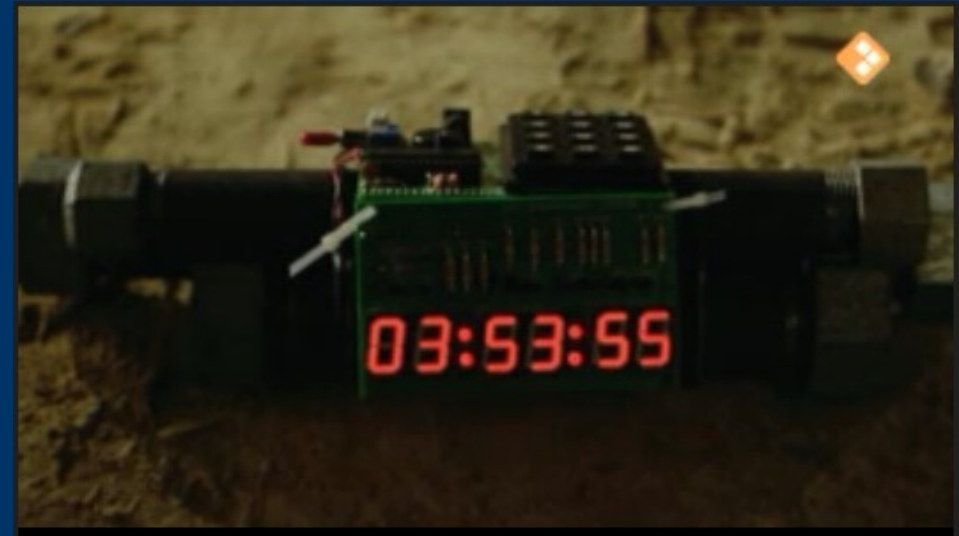
- People can fix their own problems
- People can learn (everything I learned I learned from the internet)
- People can modify and extend



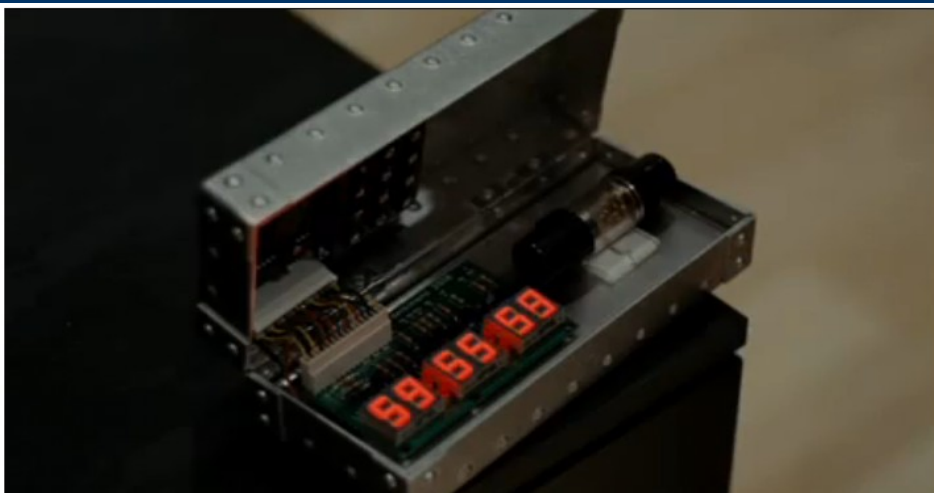
Why release at all?

- Forces you to make a thorough job of it
 - Well designed circuit
 - Fully featured software
 - Well documented
- People find applications you never imagined
 - rally timer
 - astro photo timer (red colour is good for night vision)
 - paintball 'capture the flag' timer
 - featured in 2 movies





Flikken Maastricht (2008)



Personality Plus (2009)

Sales

- Nearly 60% of customers from the USA
- 20% from Euronordic countries
- 15% from the UK
- Rest from Australia/NZ/Far East

Links

Prototype website: www.frisnit.com

Kit website: www.denkimono.com

'denkimono' = denki (電気) + mono (物 = 物 'electric thing' (maybe)
